



**Liberty Furniture**  
INDUSTRIES, INC

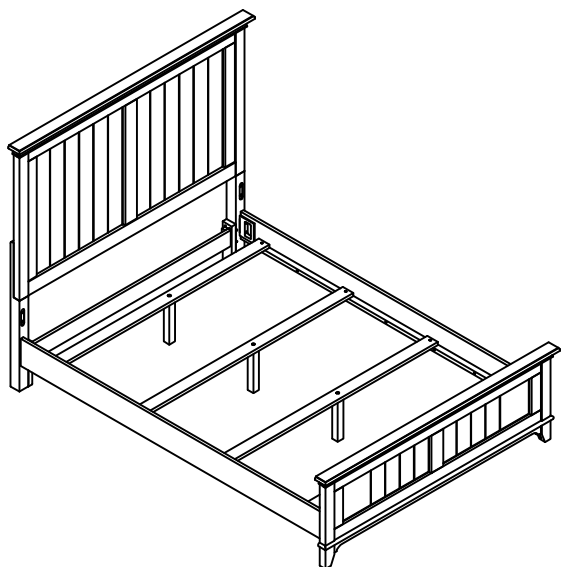
## ASSEMBLY INSTRUCTION

: 417-BR17  
ITEM# : 417-BR18  
: 417-BR89

: FULL PANEL HEADBOARD  
**DESCRIPTION** : FULL PANEL FOOTBOARD  
: PANEL BED RAILS

**Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts, which may have come loose inside the carton during shipment. Identify and count all parts and compare with the parts list below.**

### FINISH ASSEMBLY



### PARTS LIST

| NO | DRAWING | DESCRIPTION | Q'TY |
|----|---------|-------------|------|
| 1  |         | Headboard   | 1    |
| 2  |         | Footboard   | 1    |
| 3  |         | Side Rail   | 2    |
| 4  |         | Slat        | 4    |
| 5  |         | Support Leg | 4    |

### HARDWARE LIST 1(417-BR89)

| NO | DRAWING | DESCRIPTION                | Q'TY |
|----|---------|----------------------------|------|
| A  |         | Hanger Bolt Ø5/16"*76mm(L) | 8    |
| B  |         | Flat Washer Ø5/16"*Ø19mm   | 8    |
| C  |         | Spring Washer Ø5/16"*Ø13mm | 8    |
| D  |         | Hexagon Nut Ø5/16*12*12mm  | 8    |
| E  |         | Open Wrench 12.8mm         | 1    |

### HARDWARE LIST 1(417-BR18)

| NO | DRAWING | DESCRIPTION   | Q'TY |
|----|---------|---------------|------|
| F  |         | Screw M4*25mm | 8    |

