



# INSTALLATION AND MAINTENANCE INSTRUCTIONS

## NP14XS SERIES UNITS

### RESIDENTIAL PACKAGED UNITS

Gas/Electric Ultra Low NOx

508160G02

01/2024

**THIS MANUAL MUST BE LEFT WITH THE HOMEOWNER FOR FUTURE REFERENCE**

#### **WARNING**

Improper installation, adjustment, alteration, service, or maintenance can cause injury or property damage. Refer to this manual. For assistance or additional information, consult a licensed professional (or equivalent), HVAC installer, service agency, or the gas supplier.

#### **WARNING**

Do not store combustible materials, including gasoline and other flammable vapors and liquids, near the unit, vent pipe, or warm air ducts. Such actions could cause property damage, personal injury, or death.



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GE Appliances  
A Haier Company  
Appliance Park  
Louisville, KY 40225



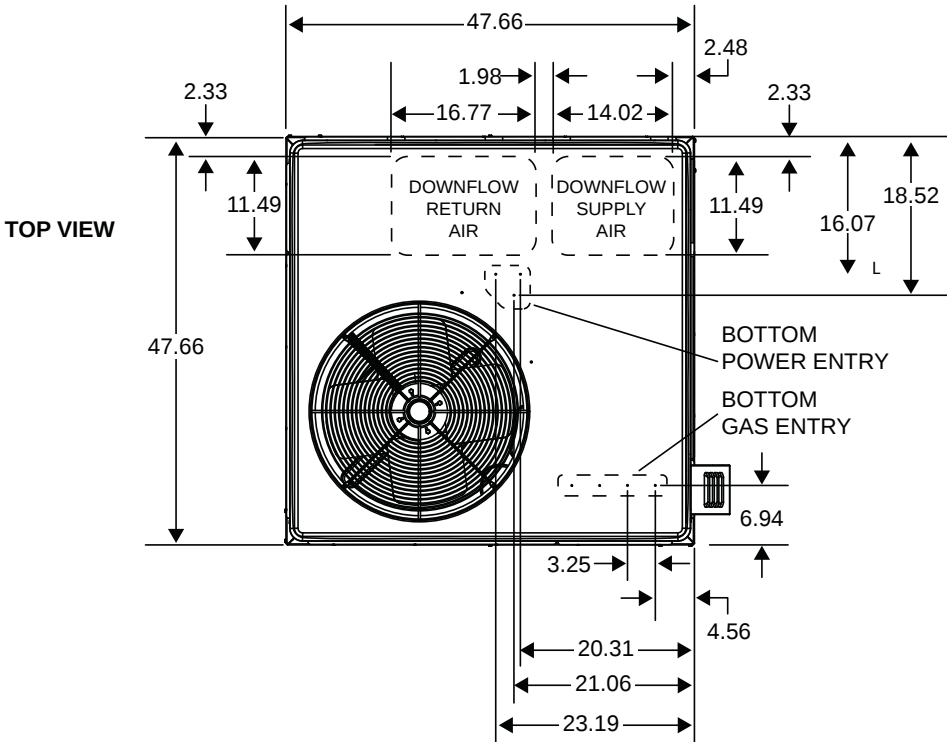
(P) 508160G02

#### **CAUTION**

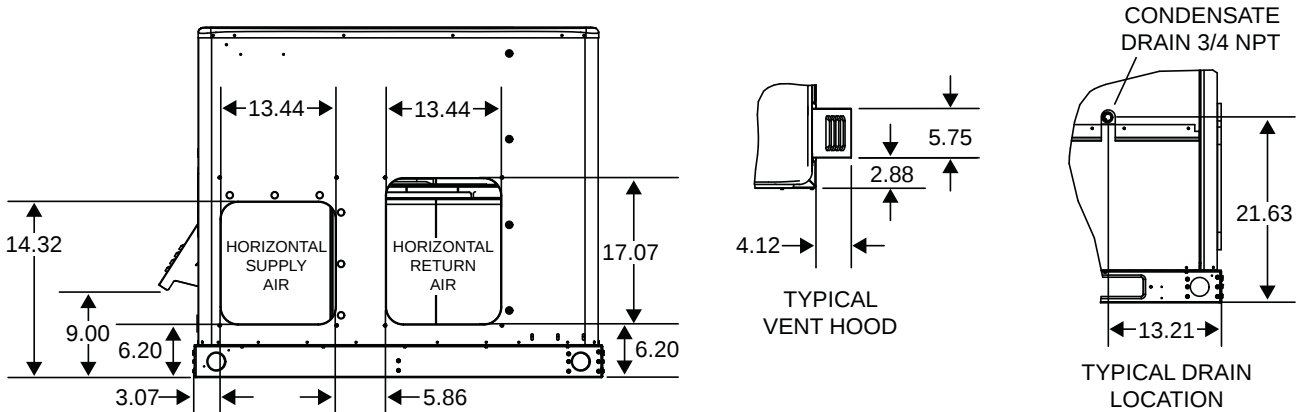
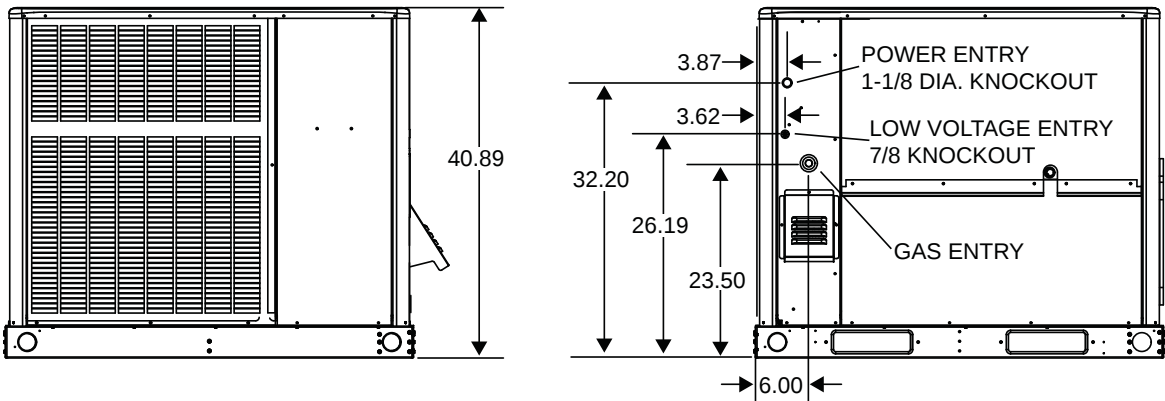
The installation of the unit, wiring, warm air ducts, venting, etc. must conform to the requirements of the National Fire Protection Association; the National Fuel Gas Code, ANSI Z223.1 (latest edition) and the National Electrical Code, ANSI/NFPA No. 70 (latest edition) in the United States; the Canadian Installation Codes CAN/CGA-B149.1 & .2 (latest edition) and the Canadian Electrical Code Part 1, CSA 22.1 (latest edition) in Canada; and any state or provincial laws, local ordinances, or local gas utility requirements. Local authorities having jurisdiction should be consulted before installation is made. Such applicable regulations or requirements take precedence over the general instructions in this manual.

**Save these instructions for future reference**

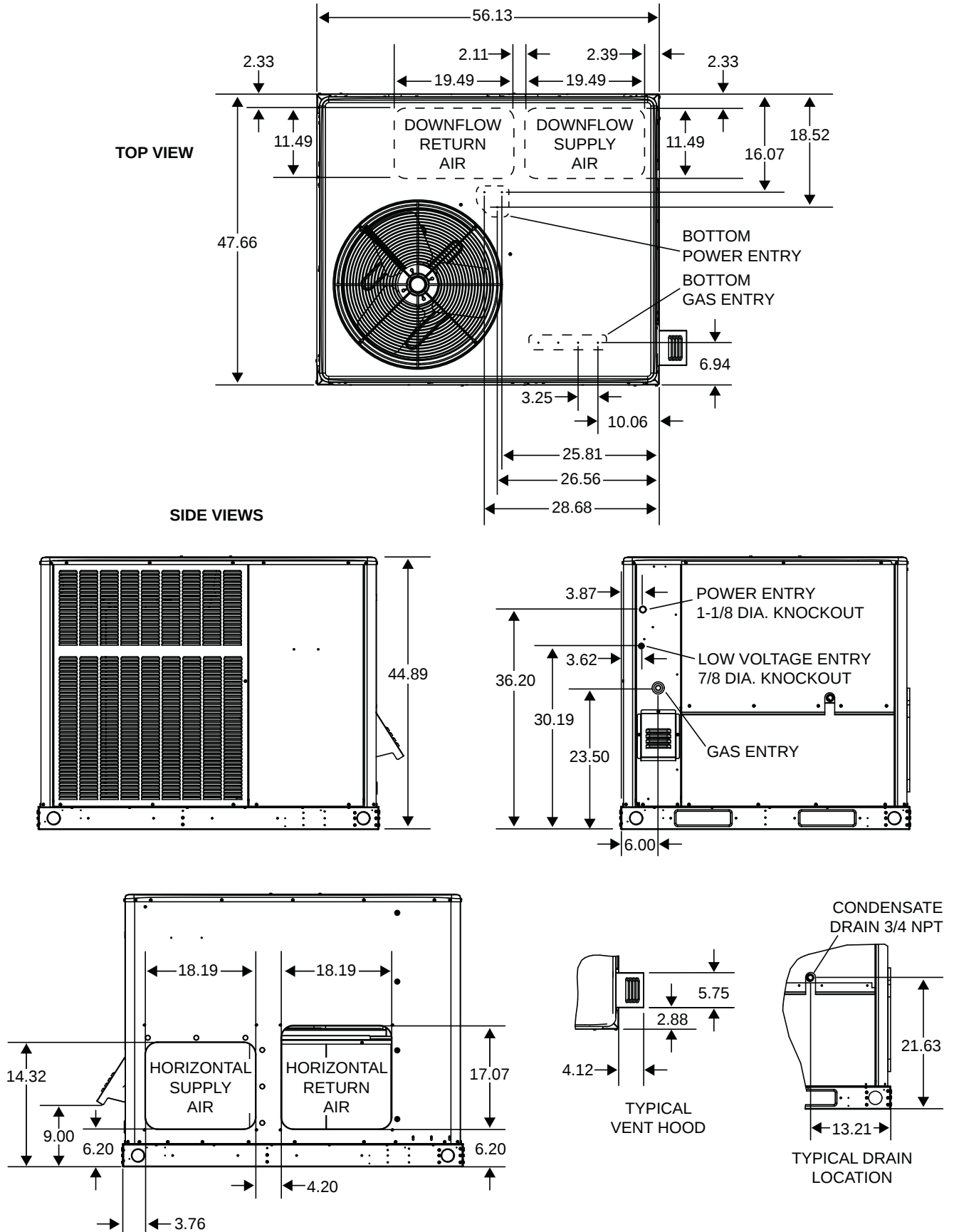
Unit Dimensions - Small Base Gas/Electric



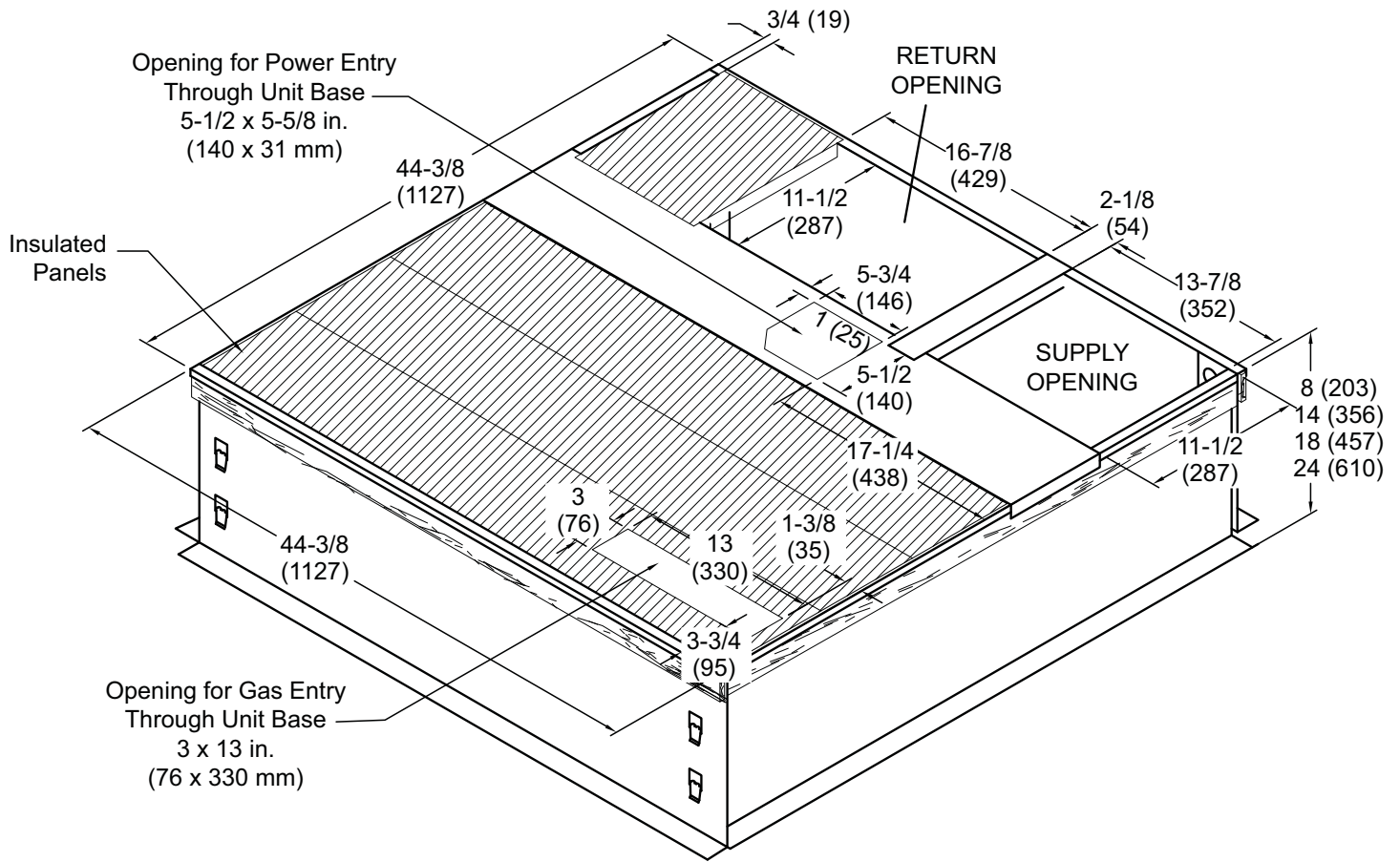
**SIDE VIEWS**



## Unit Dimensions - Large Base Gas/Electric



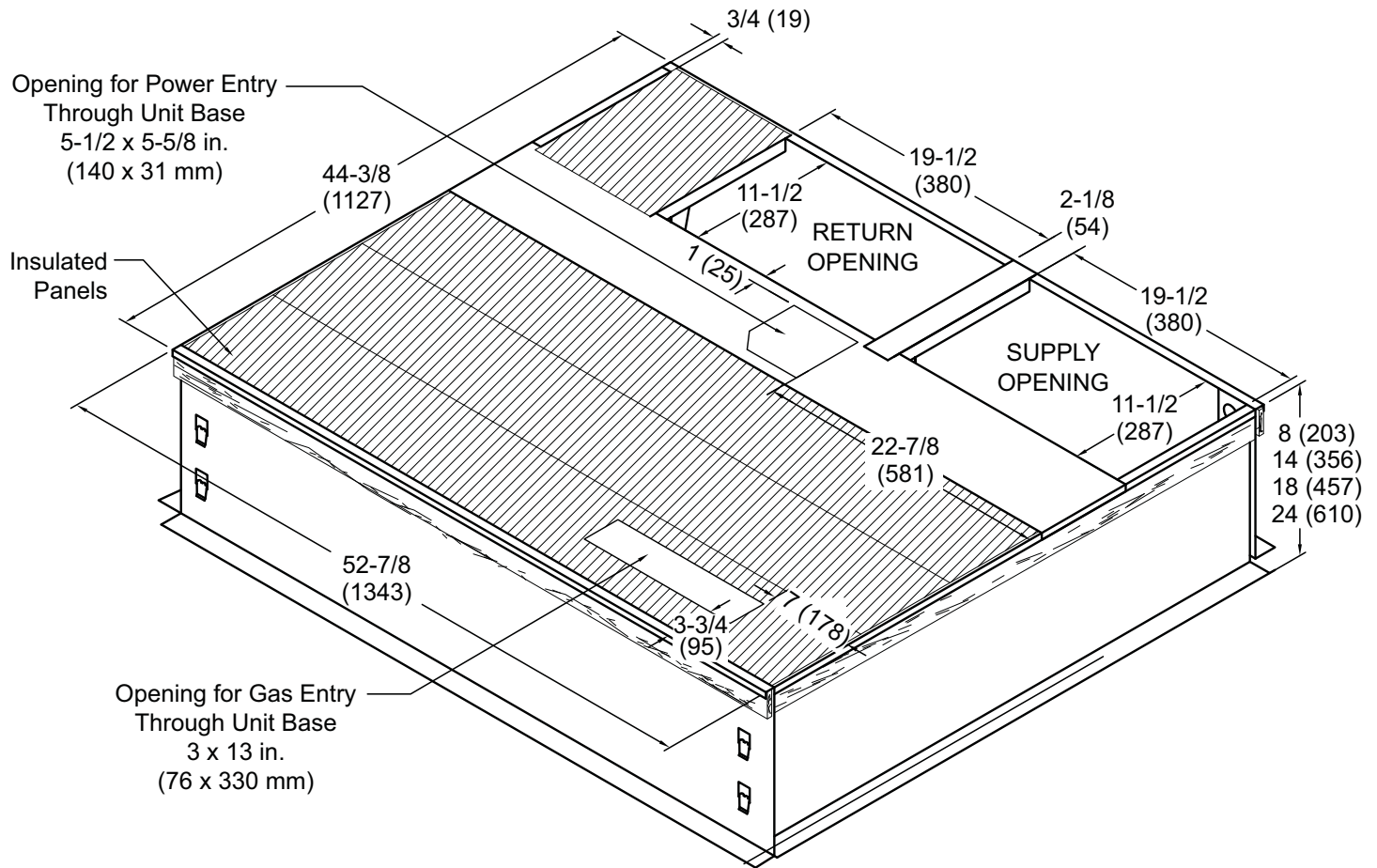
## Roof Curb Dimensions - Small Base Gas/Electric



NOTE - Roof deck may be omitted within confines of curb.

NOTE - If bottom entry is used, condensate from the heat exchanger may leak during warm ambient temperatures in humid climates. Ensure that bottom entry is watertight, if used.

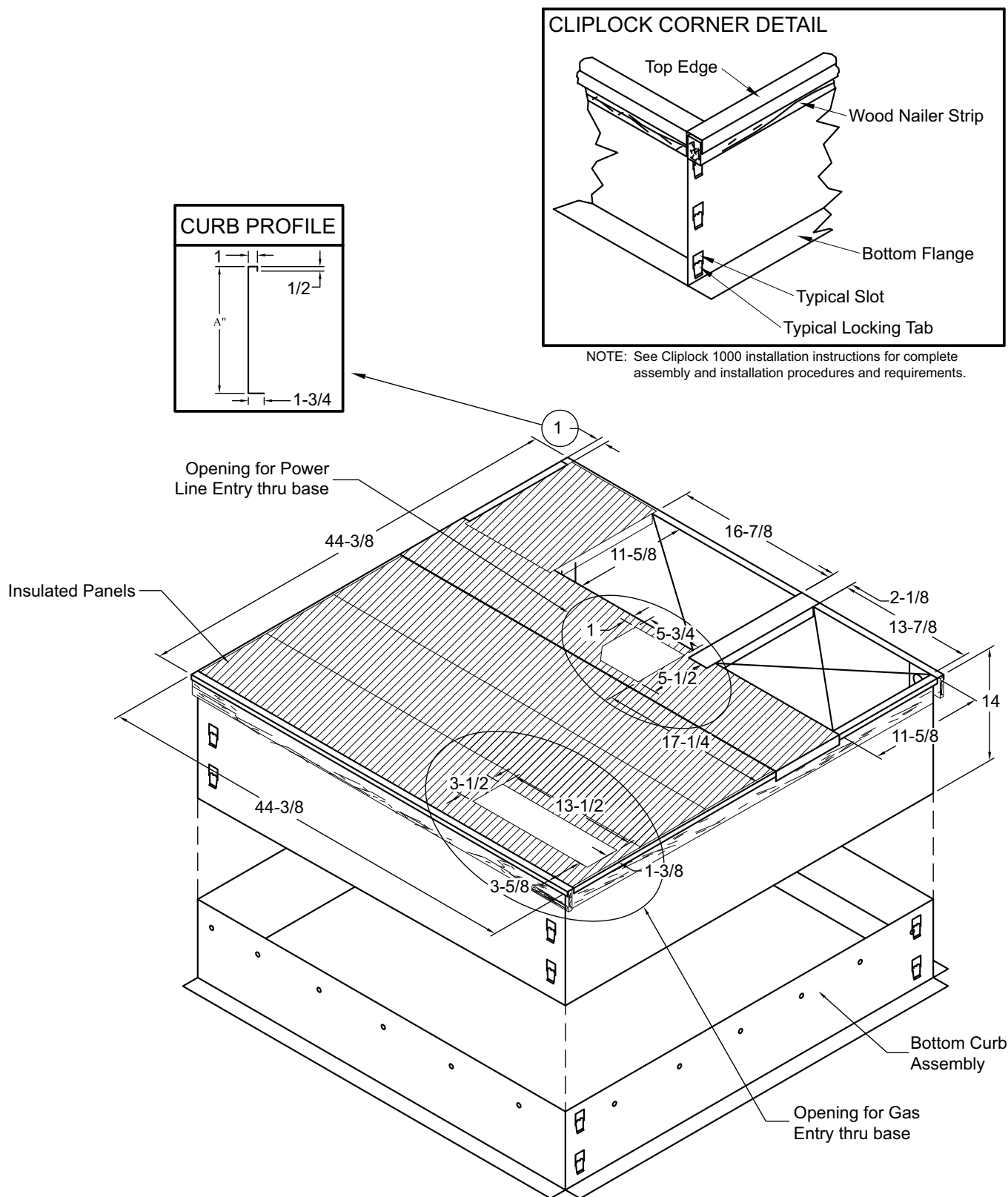
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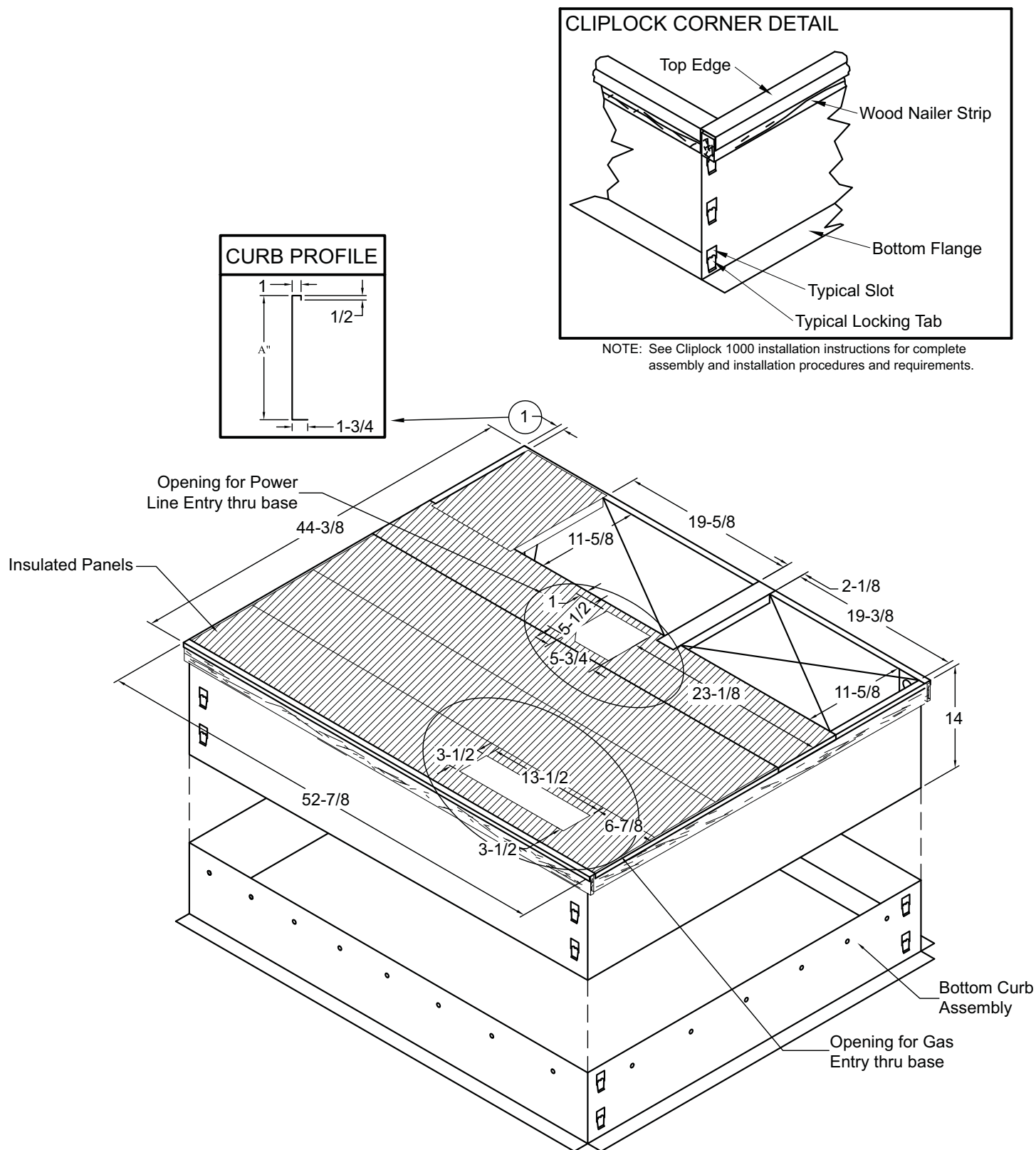
## Adjustable Roof Curb Dimensions - Small Base Gas/Electric (Knock-Down Style)



NOTE - Roof deck may be omitted within confines of curb.

NOTE - If bottom entry is used, condensate from the heat exchanger may leak during warm ambient temperatures in humid climates. Ensure that bottom entry is watertight, if used.

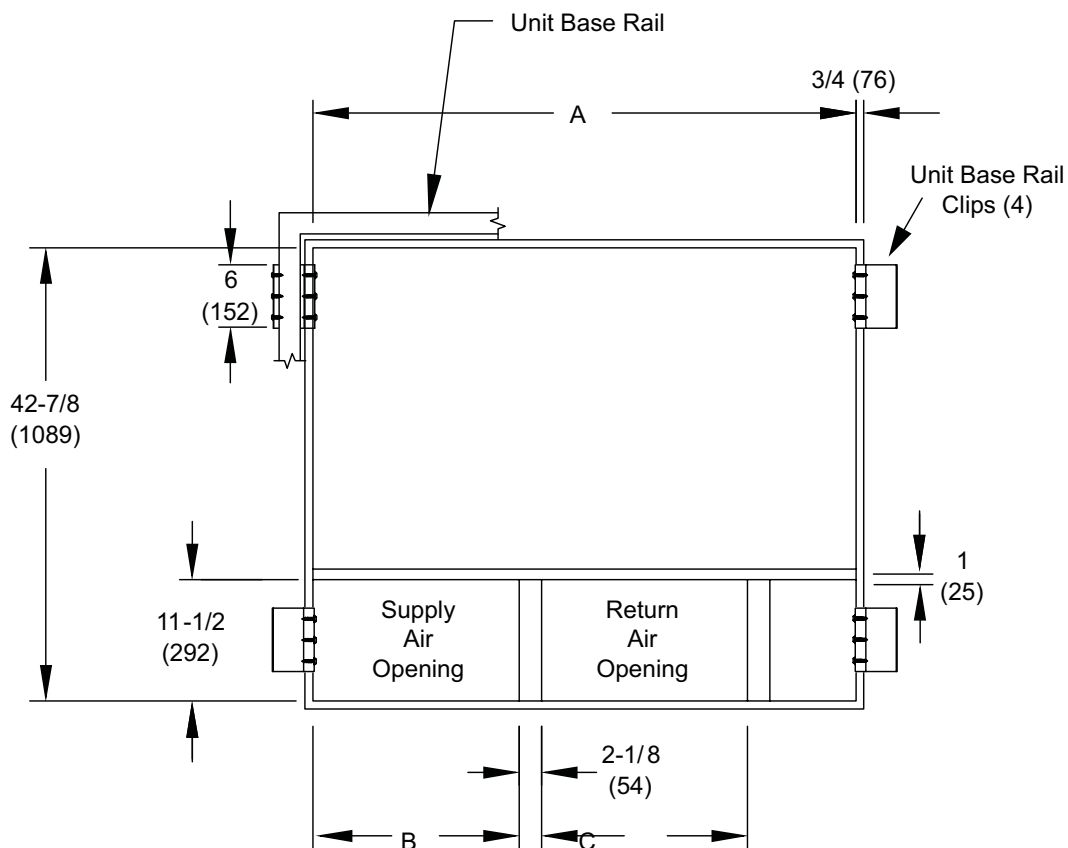
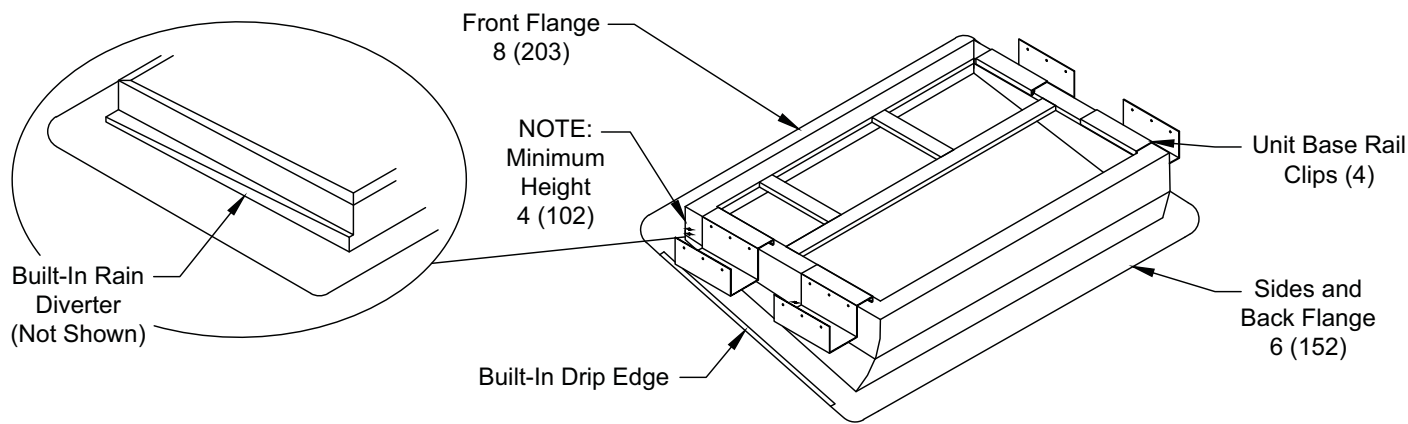
## Adjustable Roof Curb Dimensions - Large Base Gas/Electric (Knock-Down Style)



NOTE - Roof deck may be omitted within confines of curb.

NOTE - If bottom entry is used, condensate from the heat exchanger may leak during warm ambient temperatures in humid climates. Ensure that bottom entry is watertight, if used.

Adjustable Roof Curb Dimensions (Welded Style)



| Usage    | A      |      | B      |     | C      |     |
|----------|--------|------|--------|-----|--------|-----|
|          | in.    | mm   | in.    | mm  | in.    | mm  |
| 24,30,36 | 42-7/8 | 1089 | 13-7/8 | 352 | 16-7/8 | 429 |
| 42,48,60 | 51-3/8 | 1305 | 19-1/2 | 495 | 19-1/2 | 495 |

## Installation

These instructions must be saved for future reference.

These units are single package air conditioners with gas heat designed for outdoor installation on a rooftop or a slab.

The units are completely assembled. All piping, refrigerant charge, and electrical wiring are factory installed and tested. The units require only electric power, gas piping, condensate drain, and duct connections, plus installation of the vent cover at the point of installation.

If components are to be added to a unit to meet local codes, they are to be installed at the dealer's and/or customer's expense.

The size of unit for the proposed installation should be based on heat loss/heat gain calculation made according to the methods of Air Conditioning Contractors of America (ACCA).



### WARNING

#### In the State of Massachusetts:

This product must be installed by a licensed Plumber or Gas Fitter. When flexible connectors are used, the maximum length shall not exceed 36". When lever-type gas shutoffs are used, they shall be T-handle type.

**These installation instructions are intended as a general guide only, for use by an experienced, qualified contractor.**

These units are certified by E.T.L. Testing Laboratories, Inc.:

- For use as a forced air furnace with cooling unit.
- For outdoor installation only.
- For installation on combustible material.
- For use with natural gas

**These units are not suitable for use with conventional venting systems.**

## Inspection

As soon as the unit is received, it should be inspected for possible damage during transit. If damage is evident, the extent of the damage should be noted on the carrier's freight bill. A separate request for inspection by the carrier's agent should be made in writing.

## Location

Use the following guidelines to select a suitable location for these units.

1. Unit is designed for outdoor installation only. Unit must be installed so all electrical components are protected from water.
2. Condenser coils must have an unlimited supply of air.
3. For ground level installation, use a level prefabricated pad or use a level concrete slab. Do not tie the slab to the building foundation.
4. Maintain level within a tolerance of 1/4" maximum across the entire length or width of the unit.



### CAUTION

Unit levelness is critical for proper float switch operation.

5. Do not locate the unit where the combustion air supply will be exposed to any of the following substances:
  - Permanent wave solutions
  - Chlorinated waxes and cleaners
  - Chlorine-based swimming pool chemicals
  - Water softening chemicals
  - Deicing salts or chemicals
  - Carbon tetrachloride
  - Halogen-type refrigerants
  - Cleaning solvents (such as perchloroethylene)
  - Printing inks, paint removers, varnishes, etc.
  - Cements and glues
  - Antistatic fabric softeners for clothes dryers
  - Masonry acid washing materials
  - Chlorinated laundry products
  - Hydrochloric acid

## Use of Unit During Construction

Use of this unit as a construction heater or air conditioner is not recommended during any phase of construction. Very low return air temperatures, harmful vapors and operation of the unit with clogged or misplaced filters will damage the unit.

If this unit has been used for heating or cooling of buildings or structures under construction, the following conditions must be met or the warranty will be void:

- A room thermostat must control the unit. The use of fixed jumpers that will provide continuous heating or cooling is not allowed.
- A pre-filter must be installed at the entry to the return air duct.
- MERV 11 or greater air filters must be installed in the system and must be regularly inspected and maintained (e.g., regular static checks and replaced at end of life) during construction.

- The return air duct must be provided and sealed to the unit.
- Return air temperature range between 55°F (13°C) and 80°F (27°C) must be maintained.
- Air filters must be replaced and pre-filters must be removed upon construction completion.
- The input rate and temperature rise must be set per the unit rating plate.
- The heat exchanger, components, duct system, air filters and evaporator coil must be thoroughly cleaned following final construction clean-up.
- The unit operating conditions (including airflow, cooling operation, ignition, input rate, temperature rise and venting) must be verified according to these installation instructions.

### Clearances

All units require certain clearances for proper operation and service. Refer to Table 1 for the minimum clearances to combustibles, servicing, and proper unit operation. In the U.S., units may be installed on combustible floors made from wood or class A, B, or C roof covering material. In Canada, units may be installed on combustible floors. Units must be installed outdoors.

Clearance to combustibles below the unit flue is 10 inches since the flue points down.

**Do not permit overhanging structures or shrubs to obstruct condenser air discharge outlet, combustion air inlet, or vent outlet.**

|                                                                                                                                                                                                                            | Clearance to Combustibles | Clearance for Service Access |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------|------------------------------|
| Front of unit                                                                                                                                                                                                              | 0 in.                     | 24 in.                       |
| Back of unit                                                                                                                                                                                                               | 0 in.                     | 0 in.                        |
| Left side                                                                                                                                                                                                                  | 0 in.                     | 24 in.                       |
| Right side (from vent hood)                                                                                                                                                                                                | 12 in.                    | 24 in.                       |
| Base of unit                                                                                                                                                                                                               | 0 in.                     | 0 in.                        |
| Top of unit                                                                                                                                                                                                                | 0 in.                     | 48 in.                       |
| Minimum clearance to combustible material below the flue is 10 inches to allow proper dissipation of flue gasses and temperatures. For any future service, installer must provide access to screws of top and rear panels. |                           |                              |

**Table 1. Minimum Clearances**

### Roof Curb Installation

If a roof curb is used, follow the manufacturer's installation instructions and be sure that all required clearances are observed (see Clearances section).

Prior to setting the unit on the roof curb, the shipping bracket located underneath the unit must be removed.

### Rigging Unit

Exercise care when moving the unit. Do not remove any packaging until the unit is near the place of installation.

1. Connect rigging to the unit base rails using both holes in each corner.
2. All panels must be in place for rigging.
3. Place field-provided spreaders in place. Spreaders must be of adequate strength and length (must exceed unit dimension by 6 inches).

Units may also be moved or lifted with a forklift. **The lengths of the forks of the forklift must be a minimum of 42 inches.**

### CAUTION

Before lifting a unit, make sure that the weight is distributed equally on the cables so that it will lift evenly.

### Unpacking

**NOTE:** Some units will be packaged with stacking brackets while other units will be packaged on a pallet.

1. **For units packaged with stacking brackets:** Locate the four stacking brackets at each corner of the top panel. Remove the screws that secure these brackets. All screws must be re-installed. The stacking brackets can be discarded.
2. **For units packaged on a pallet:** Remove the unit from the skid.
3. Remove the bag and remaining packaging material, which can be discarded.
4. Locate the four plastic fork slot bumpers on the base rails. Remove the fasteners and bumpers and discard.

### Service Access

Access to all serviceable components is provided by four removable panels: upper access panel (for blower, ID coil, and optional filter), heat exchanger access, control access panel, and compressor access.

### CAUTION

As with any Mechanical equipment, personal injury can result from contact with sharp sheet metal edges. Be careful when you handle this equipment.

### WARNING

This unit is charged with HFC-410A refrigerant. Operating pressures for units charged with HFC-410A are higher than pressures in units charged with HCFC-22. All service equipment **MUST** be rated for use with HFC-410A refrigerant.

## Venting

The vent outlet must be installed in a location as to prevent building degradation and must be consistent with the National Fuel Gas Code, Z223.1 or CAN/CGA-B149.1 & .2.

The products of combustion are discharged through a screened opening on the gas heat side panel. The horizontal vent system shall terminate at least 4 feet below, 4 feet horizontally from, or 1 foot above any door, window, or gravity air inlet into the building. The vent system shall terminate at least 3 feet above any forced air inlet located within 10 feet.

The unit shall be installed in a manner such that snow accumulation will not restrict the flow of flue products.

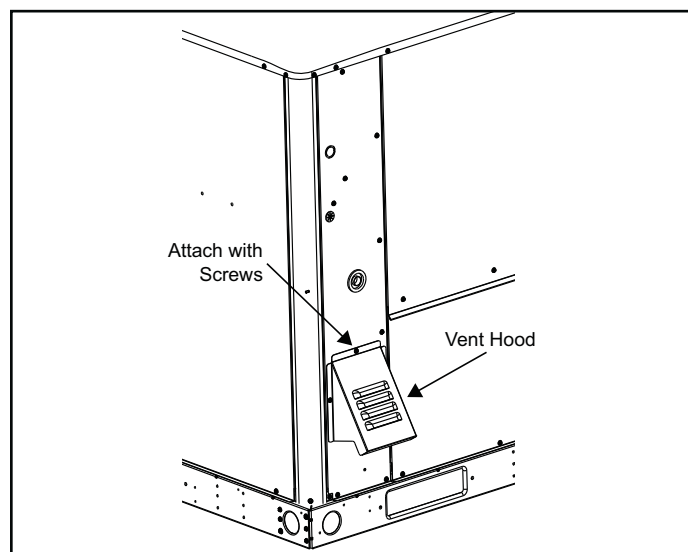
Minimum horizontal clearance of 4 feet from electric meters, gas meters, regulator, and relief equipment is required.

In addition to the above requirements, consideration must be given to prevent unwanted ice buildup from the vent condensate. The vent should not be located on the side of a building where the prevailing winter winds could trap the moisture, causing it to freeze on the walls or on overhangs (under eaves). The vent should not be located over a sidewalk, patio, or other walkway where the condensate could cause the surface to become slippery.

**The products of combustion must not be allowed to accumulate within a confined space where they may be recirculated.**

### Vent Hood Installation

The unit is shipped with the vent hood inside the return air compartment. Locate the vent hood and attach to side of utility panel with screws provided in the instruction bag (see Figure 1).



**Figure 1. Installing Vent Hood**

### NOTE:

If an existing gas furnace is being removed from a common venting system when this packaged unit is installed, then read and follow the instructions in the "Removal of Unit from Common Venting System" section that follows. Otherwise, you may skip this section.

### Removal of Unit from Common Venting System

When an existing furnace is removed from a common venting system serving other appliances, the venting system is likely to be too large to properly vent the remaining attached appliances. The following test should be conducted with each appliance while the other appliances connected to the common venting system are not in operation.

1. Seal any unused openings in the common venting system.
2. Visually inspect the venting system for proper size and horizontal pitch and determine there is no blockage or restriction, leakage, corrosion, or other deficiencies which could cause an unsafe condition.
3. Insofar as is practical, close all building doors and windows between the space in which the appliances remaining connected to the common venting system are located and other spaces in the building. Turn on clothes dryers and any appliance not connected to the common venting system. Turn on exhaust fans, such as range hoods and bathroom exhausts, so they will operate at maximum speed. Do not operate a summer exhaust fan. Close fireplace dampers.
4. Following the lighting instructions, place the unit being inspected in operation. Adjust the thermostat so the appliance will operate continuously.
5. Test for spillage at the draft control relief opening after 5 minutes of main burner operation. Use the flame of a match or candle.
6. Follow the preceding steps for each appliance connected to the common venting system.
7. After it has been determined that each appliance remaining connected to the common venting system properly vents when tested as outlined above, return doors, windows, exhaust fans, fireplace dampers, and any other fuel burning appliance to their previous condition of use.
8. If improper venting is observed during any of the above tests, the common venting system must be corrected. See National Fuel Gas Code, ANSI Z223.1 (latest edition) or CAN/CGA B149.1 & .2 Canadian Installation Codes to correct improper operation of common venting system.

## Duct System

The duct system should be designed and sized according to the methods in the Air Conditioning Contractors of America (ACCA) manual that is most appropriate to the installation application.

A closed return air duct system shall be used. This shall not preclude use of economizers or outdoor fresh air intake. It is recommended that supply and return air duct connections at the unit be made with flexible joints.

The supply and return air duct systems should be designed for the CFM and static requirements of the job. They should not be sized by matching the dimensions of the duct connections on the unit.

The unit is shipped ready for horizontal flow (side duct connections) or downflow (bottom duct connections). All units are equipped with a drain pan overflow switch that is installed and wired at the factory. Duct attachment screws are intended to go into the duct panel flanges. Duct to unit connections must be sealed and weather proofed.

For horizontal duct systems:

1. Remove the duct covers on side of the unit. They can be discarded.
2. Install the duct system to the unit.

For downflow duct systems:

1. Remove the duct covers on side of the unit. Keep the screws and the covers as they will be re-installed later.
2. Remove the downflow duct covers located inside unit. Remove the four screws securing each cover. Remove the covers from the unit. They can be discarded.
3. Remove screws located between the supply and return air openings that attach the blower deck to the base pan. These screws can interfere with bottom duct connections or roof curb seals. Discard these screws.
4. Install the duct system to the unit.
5. Re-install the duct covers removed in Step 1.

## Filters

Air filters are not supplied with the unit. A field-provided air filter must always be installed ahead of the evaporator coil and must be cleaned or replaced if necessary. Dirty filters will reduce the airflow of the unit.

An optional filter rack kit may be purchased separately for installation inside the unit's coil compartment. Air filter sizes are shown in Table 2 for use with filter rack kit.

### NOTE:

The filter rack must be installed prior to installation of the unit in applications where access to the rear panel is limited.

| Unit Model | Filter 1    | Filter 2    |
|------------|-------------|-------------|
| 24, 30, 36 | 14 x 20 x 1 | 20 x 20 x 1 |
| 42, 48, 60 | 20 x 20 x 1 |             |

**Table 2. Unit Air Filter Sizes - inches**

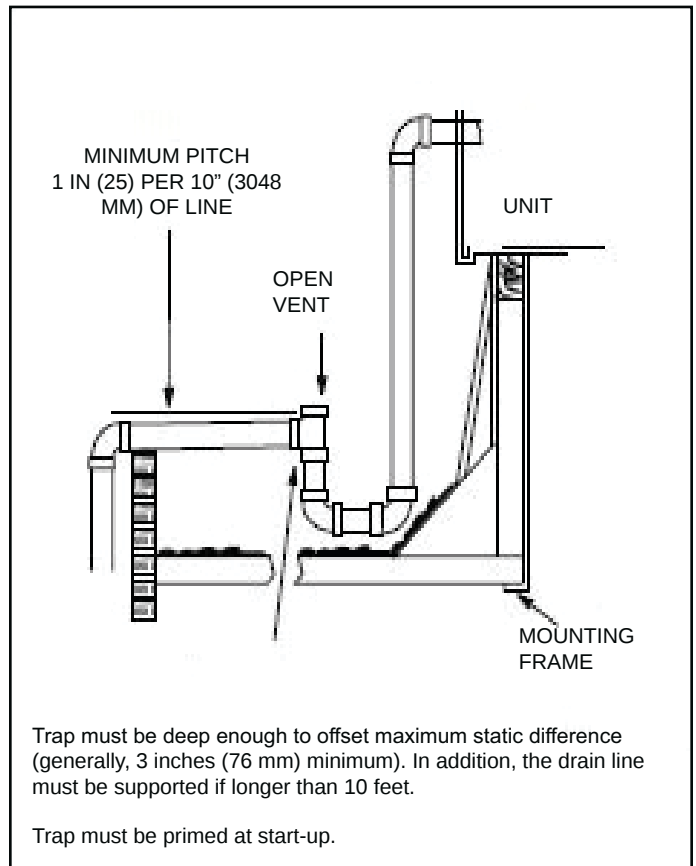
## Condensate Drain

This package unit is equipped with a 3/4" FPT coupling for condensate line connection. Plumbing must conform to local codes. Use a sealing compound on male pipe threads.

**Do not** operate unit without a drain trap. The condensate drain is on the negative pressure side of the blower; therefore, air being pulled through the condensate line will prevent positive drainage without a proper trap.

**The condensate drain line must be properly trapped, routed to a suitable drain and primed prior to unit commissioning.**

**NOTE:** Install drain lines and trap so they do not block service access to the unit.



**Figure 2. Typical Condensate Drain Connection**

See Figure 2 for proper drain arrangement. The drain line must pitch to an open drain or pump to prevent clogging of the line. Seal around the drain connection with suitable material to prevent air leakage into the return air system.

To prime trap, pour several quarts of water into drain, enough to fill drain trap and line.

### CAUTION

Drain lines should be hand-tightened only. Do not use tools to tighten fitting into drain.

## Gas Piping

Proper sizing of a gas piping depends on the cubic feet per hour of gas flow required, specific gravity of the gas, and length of run. National Fuel Gas Code Z223.1 latest edition should be followed in all cases unless superseded by local codes or gas company requirements. In Canada, refer to CAN/CGA B.149.1 & .2 (latest edition).

The heating value of the gas may differ with locality. The value should be checked with the local gas utility. For temperature rise of unit, see unit rating plate.

## Gas Piping Recommendations

- A drip leg and a ground joint union must be installed in the gas piping. A ground joint union is recommended by the manifold/valve.
- When required by local codes, a manual shutoff valve may have to be installed outside of the unit.
- Use pipe thread sealing compound resistant to propane gas sparingly on male threads.
- The gas supply should be a separate line and installed in accordance with all safety codes listed on Page 1. After the gas connections have been completed, open the main shutoff valve admitting normal gas pressure to the mains. Check all joints for leaks with soapy solution or other material suitable for the purpose.

### WARNING

Never use a flame to check for gas leaks. Explosion causing injury or death may occur.

- The furnace and its field supplied manual shutoff valve must be disconnected from the gas supply piping system during any pressure testing of that system at test pressures in excess of 1/2 PSIG (3.48kPa).
- A 1/8" N.P.T. plugged tapping, accessible for test gauge connections, must be installed immediately upstream of the gas supply connection to the furnace.

## Gas Connection

The gas supply line is routed through the gas entry location on the side of the unit (see Figure 3). A grommet is provided in the instruction bag and should be used to seal gas supply line to gas entry of control compartment.

**NOTE:** An optional bottom-entry gas kit is available for these units. See the kit instructions for proper installation details.

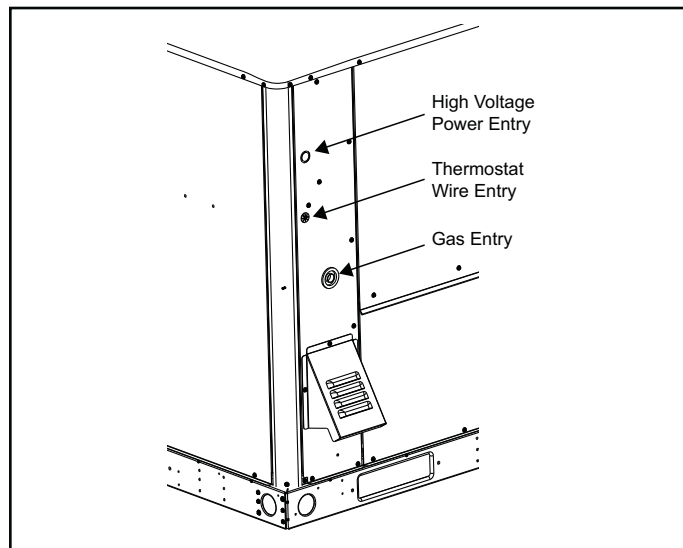


Figure 3.

### WARNING

The furnace must be isolated from the gas supply piping system by closing the field supplied manual shutoff valve during any pressure testing of gas supply piping system at test pressures equal to or less than 1/2 psig or 14" w.c. If the piping system is to be tested at pressures in excess of 1/2 psig, the furnace and its individual shutoff valve must be disconnected from the gas supply piping system.

Check all connections for leaks when piping is completed, using a soapy, non-chlorine based solution. **Some soaps used for leak detection are corrosive to certain metals. Carefully rinse piping thoroughly after completing leak detection.**

### WARNING

Danger of explosion. Can cause injury or product or property damage. Do not use matches, candles, flame or other sources of ignition to check for leaks.

## ⚠ CAUTION

If a flexible gas connector is required or allowed by the authority that has jurisdiction, black iron pipe shall be installed at the gas valve and must extend outside the cabinet. The flexible connector can then be added between the black iron pipe and the gas supply line.

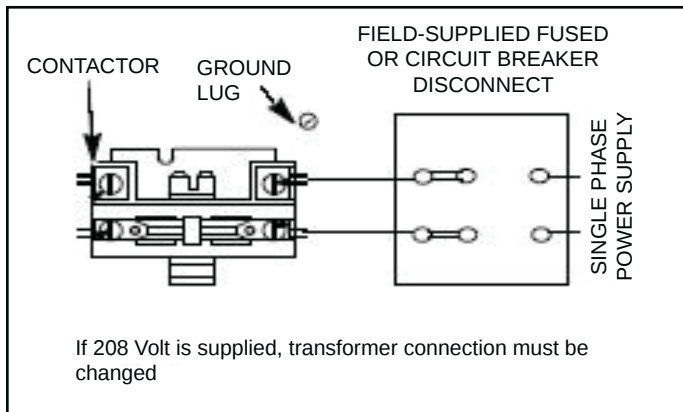
## Electrical Wiring

See Figure 4 and Figure 5

All wiring should be done in accordance with the National Electrical Code, ANSI/NFPA No. 70 (latest edition); Canadian Electrical Code Part 1, CSA C22.1 (latest edition); or local codes where they prevail. Use wiring with a temperature limitation of 75°C minimum. Run the 208 or 230 volt, 60 hertz electric power supply through a fused disconnect switch to the control box of the unit and connect as shown in the wiring diagram located on the inside of the control access panel.

Power supply to the unit must be N.E.C. Class 1, and must comply with all applicable codes. A disconnect switch should be field provided for the unit; follow local codes to determine what type of switch to use. The switch must be separate from all other circuits. If any of the wire supplied with the unit must be replaced, replacement wire must be of the type shown on the wiring diagram. Electrical wiring must be sized to carry minimum circuit ampacity marked on the unit. **Use copper conductors only.** Each unit must be wired with a separate branch circuit and be properly fused.

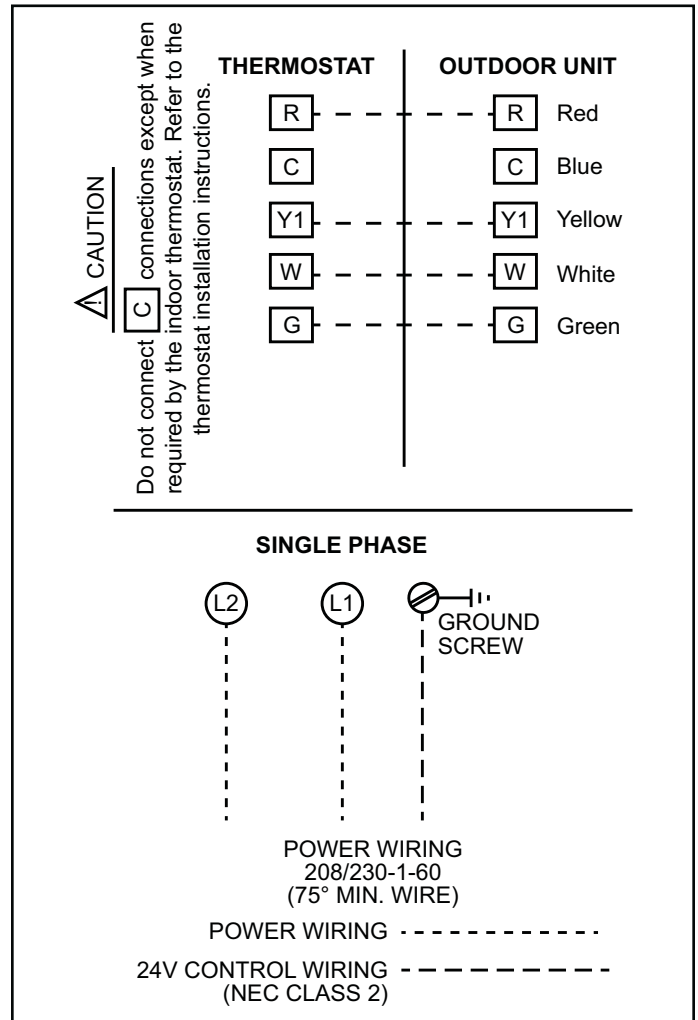
**NOTE:** An optional bottom-entry power kit is available for these units. See the kit instructions for proper installation details.



**Figure 4. 208/230 Line Voltage Wiring**

## ⚠ CAUTION

When connecting electrical power and control wiring to the unit, waterproof type connectors must be used so that water or moisture cannot be drawn into the unit during normal operation.



**Figure 5. Typical Wiring Connections**

## Thermostat

The room thermostat should be located on an inside wall where it will not be subject to drafts, sun exposure, or heat from electrical fixtures or appliances. Follow the manufacturer's instructions enclosed with thermostat for general installation procedure. Color-coded insulated wires (#18 AWG) should be used to connect the thermostat to the unit.

Four wires are required for cooling. The heat anticipator setting is 0.75 amp.

## Compressor

Units are shipped with compressor mountings factory-adjusted and ready for operation.

### CAUTION

Do not loosen compressor mounting bolts.

## Heating Start-Up

For Your Safety, Read Before Lighting

### CAUTION

Furnace is equipped with a direct ignition control. Do not attempt to manually light the burners.

## Pre-Start Checklist

Complete the following checks before starting the unit:

1. Check the type of gas being supplied. Be sure it is the same as listed on the unit nameplate.
2. Make sure that the vent cover has been properly installed.

## To Light Main Burners

1. Turn off electrical power to unit.
2. Turn the thermostat to lowest setting.
3. Slide the gas valve switch to the "ON" position (see Figure 6).
4. Turn on electrical power to the unit.
5. Set the room thermostat to the desired temperature. (If the thermostat "set" temperature is above room temperature after the pre-purge time expires, main burners will light.)

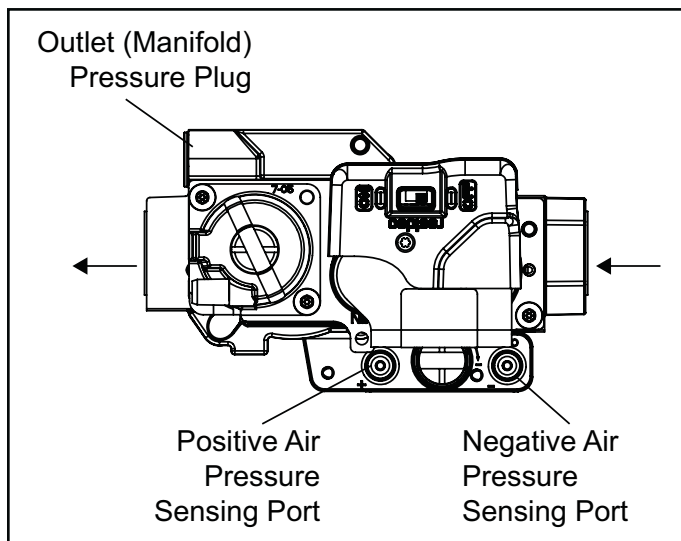


Figure 6. Gas Valve

## To Shut Down Main Burners

1. Turn off electrical power to unit.
2. Slide the gas valve switch to the "OFF" position (see Figure 6).

## Post-Start Checklist

After the entire control circuit has been energized and the heating section is operating, make the following checks:

1. Check for gas leaks, using soapy solution, in the unit piping as well as the supply piping.
2. Check the supply gas pressure. It must be within the limits shown on the rating plate. Supply pressure should be checked with all gas appliances in the building at full fire. At no time should the standby gas pressure exceed 13" w.c., nor the operation pressure drop below 5" w.c. for natural gas units. If gas pressure is outside these limits, contact the gas supplier for corrective action.
3. Select indoor blower speed tap, which provides a temperature rise within the range specified on the rating plate.

4. Verify manifold gas pressure

**NOTE:** For purpose of this measurement, the minimum permissible gas supply pressure is 5" w.c. for natural gas.

- a. Slide the gas valve switch to the "OFF" position (see Figure 6).
- b. Remove plug on valve marked "OUTLET PRESSURE."
- c. Install a water manometer.
- d. Slide the gas valve switch to the "ON" position and initiate a call for heat. During steady state operation, manifold pressure should be:

|                                       |                 |
|---------------------------------------|-----------------|
| Manifold Pressure<br>(non-adjustable) | 2.7 - 3.1" w.c. |
|---------------------------------------|-----------------|

### IMPORTANT

#### DO NOT ADJUST GAS VALVE!

Contact Technical Service for troubleshooting assistance if manifold pressure does not meet specification.

- e. After verifying pressure, turn gas off, remove manometer fitting, and replace pipe plug.
  - f. Put furnace in operation and check plug for leaks using soapy solution.
5. Check the furnace input rate by observing the gas meter, making sure all other gas appliances are turned off. The test hand on the meter should be timed for at least one revolution, noting the number of seconds

per revolution. The heating value of the gas can be obtained from the local utility.

**NOTE:** Gas input must never exceed the input capacity shown on the rating plate. The furnace is equipped for natural gas rated inputs with manifold pressure of 2.7 - 3.1" w.c.

$$\text{BTU/HR Input} = \frac{\text{Cubic Feet per Revolution}}{\text{\# Seconds per Revolution}} \times 3600 \times \text{Heating Value}$$

For example, by actual measurement, it takes 67 seconds for the hand on the 1-cubic foot dial to make a revolution with a 54,000 BTU/HR furnace running. The result is 53,731 BTU/HR (based on a heating value of 1,000 Btu/ft<sup>3</sup>), which is close to the 54,000 BTU/HR rating of the furnace.

### High Altitude

The unit is rated for elevations up to 4500 feet with no modifications. Units are not certified for installations above 4500 feet.

### Heat Anticipator

The heat anticipator setting is 0.75 amp. It is important that the anticipator setpoint be correct. Too high of a setting will result in longer heat cycles and a greater temperature swing in the conditioned space. Reducing the value below the correct setpoint will give shorter "ON" cycles and may result in the lowering of the temperature within the conditioned space.

## Operation

### Cooling System

The cooling system is factory-charged with HFC-R-410A. The compressor is hermetically sealed and base-mounted with rubber-insulated bolts.

### Cooling Sequence of Operation

When the thermostat calls for cooling, R is closed to Y (see the wiring diagrams). This action completes the low voltage control circuit, energizing the compressor, condenser fan motor, and blower motor.

Unit compressors have internal protection. In the event there is an abnormal rise in the temperature of the compressor, the protector will open and cause the compressor to stop.

A combustion air inducer operates for the first 10 seconds of every cooling cycle to prevent insects from nesting in the flue outlet.

### Blower Delay – Cooling

The circulating air blower is controlled by a timing circuit in the integrated blower/ignition control. Timings are not adjustable. Blower "ON" delay is 5 seconds after the compressor starts and blower "OFF" timing is 60 seconds after the compressor shuts down.

**NOTE:** There is no blower OFF delay when there is a call for G (fan only).

### Cooling System Performance

This equipment is a self-contained, factory-optimized refrigerant system. The unit should not require adjustments to system charge when properly installed. If unit performance is questioned, perform the following checks.

| Cooling System Performance Values                                                          |                          |                          |
|--------------------------------------------------------------------------------------------|--------------------------|--------------------------|
| Model                                                                                      | Suction Superheat +/- 3° | Liquid Subcooling +/- 2° |
| 2 Ton                                                                                      | 13                       |                          |
| 2.5 Ton                                                                                    | 15                       |                          |
| 3 Ton                                                                                      | 15                       |                          |
| 3.5 Ton                                                                                    | 13                       |                          |
| 4 Ton                                                                                      | 14                       |                          |
| 5 Ton                                                                                      | 16                       |                          |
| Based on outdoor ambient temperature of 82°F, and indoor entering air of 80°F db, 67°F wb. |                          |                          |

**Table 3.**

Ensure unit is installed per manufacturer's instructions and that line voltage and air flow are correct. Refer to Table 3 for proper performance value. The indoor metering device varies by model. When checking performance of a unit using an orifice for metering, refer to the suction superheat value to judge performance. When checking performance of a unit that uses an expansion valve for metering, refer to the subcooling value to judge system performance. If the measured performance value varies from table value allowance, check internal seals, service panels and duct work for air leaks, as well as restrictions and blower speed settings. If unit performance remains questionable, remove system charge, evacuate to 500 microns, and weigh in refrigerant to nameplate charge. It is critical that the exact charge is re-installed. Failure to comply will compromise system performance. If unit performance is still questionable, check for refrigerant-related problems, such as blocked coil or circuits, malfunctioning metering device or other system components.

### Continuous Fan

With the proper thermostat and sub-base, continuous blower operation is possible by closing the R to G circuit. Cooling blower delay is also functional in this mode.

## Heating Sequence of Operation

When the thermostat calls for heating, R is closed to W. The following describes the gas heating sequence of operation.

1. A call for heat from the room thermostat signals the ignition control to energize the combustion air blower at ignition speed.
2. When the speed of the combustion air blower reaches proper RPM, the pressure switch closes, initiating a pre-purge period (30 seconds nominal).
3. When the pre-purge period has expired, the ignition control energizes the main gas valve and spark electrode for a period of 10 seconds. Combustion air blower ramps from ignition speed to continuous run speed.
4. If the flame sensor does not sense that a flame has been established in the 10-second interval, then the ignition control will de-energize the gas valve, and begins a 30 second inter-purge period, then initiates another trial for ignition.
5. The ignition control is designed to repeat this "trial for ignition" a total of three times. If, at the end of the third trial, flame still has not been established, then the ignition control will try to light again 1 hour later. The 1-hour retry is indefinite. The ignition control can be reset by interrupting the unit power or the thermostat circuit.
6. When W1 is energized from the room thermostat, the circulating air blower is energized after a 30 second blower on delay.
7. When the thermostat is satisfied, the combustion air blower and gas valve are de-energized. The circulation air blower will continue to run for a short period after the furnace is shut down.

### **Blower Delay – Heating**

- The circulating air blower "ON" delay is 30 seconds after "W" signal is received to allow the furnace to warm up.
- The circulating air blower "OFF" delay is 180 seconds after shutting down the burners. This delay is not adjustable.

## Safety Controls

The control circuit includes the following safety controls:

### **Limit Control**

This control is located behind the heat exchanger access panel and is designed to open at abnormally high circulating air temperatures. It resets automatically. The limit control operates when a high temperature condition, caused by inadequate airflow, occurs. This closes the main gas valve.

### **Pressure Switch**

If the combustion air blower should fail, the pressure switch prevents the spark electrode and gas valve from being energized.

### **Flame Sensor**

If the ignition control does not receive a signal from the flame sensor indicating that the burners have established flame, the gas valve closes after the 10-second trial for ignition period.

### **Burner Temperature Switch**

The burner temperature switch is located on the combustion air intake elbow adjacent to the gas manifold. In the event of excessive burner heat, the switch shuts off the ignition control and closes the main gas valve. The switch resets automatically.

### **Secure Owner's Approval**

When the system is functioning properly, secure the owner's approval. Show the owner the location of all disconnect switches and the thermostat. Instruct the owner on how to start and stop the unit and how to adjust temperature settings within the limitations of the system.

## Maintenance

Periodic inspection and maintenance normally consists of changing or cleaning the filters and cleaning the evaporator coil. On occasion, other components of the furnace may also require cleaning.



### WARNING

Shut off all electrical power to the unit before conducting any maintenance procedures. Failure to do so could cause personal injury.

## Filters

Filters are not supplied with the unit. Inspect once a month. Replace disposable or clean permanent type as necessary.

**Do not replace permanent type with disposable.**

## Motors

Indoor and outdoor fan and vent motors are permanently lubricated and require no maintenance.

## Evaporator Coil

Dirt and debris should not be allowed to accumulate on the evaporator coil surface or other parts in the air circuit. Cleaning should be as often as necessary to keep coil clean. Use a brush, vacuum cleaner attachment, or other suitable means. If water is used to clean the coil, be sure the power to unit is shut off prior to cleaning. **Care should be used when cleaning the coil so that the coil fins are not damaged.**

**Do not permit the hot condenser air discharge to be obstructed by overhanging structures or shrubs.**

## Condenser Coil

Clean condenser coil annually with water and inspect monthly during the cooling season.

Condenser coil may need to be cleaned at startup in case oil from the manufacturing process is found on the condenser coil.

## Combustion Air Intake

Ensure sufficient combustion air is available to the burners. Clean combustion air intake screen and clear debris from vestibule compartment louvers and unit exterior louver panels.

## Vent Outlet

Visually inspect vent outlet periodically to make sure that there is no buildup of soot or dirt. If necessary, clean to maintain adequate opening to discharge flue products.

## Control System Diagnostics

| LED Status | Flashing Rate                                    | Fault Description                                                    |
|------------|--------------------------------------------------|----------------------------------------------------------------------|
| Slow Flash | One flash per second                             | Normal operation:<br>No call for heat                                |
| Fast Flash | Two flashes per second                           | Normal operation:<br>Call for heat                                   |
| 2 Flash    | Two flashes in second with 1-second pause        | System lockout:<br>Failed to detect or sustain flame                 |
| 3 Flash    | Three flashes in 1.5 seconds with 1-second pause | Pressure switch senses incorrect pressure or gas valve coil is open. |
| 4 Flash    | Four flashes in 2 seconds with 1-second pause    | High limit or rollout switch open                                    |
| 5 Flash    | Five flashes in 2.5 seconds with 1-second pause  | Flame sensed and gas valve not energized                             |
| Steady     | --                                               | Internal failure:<br>Micro-controller failure;<br>self-check         |

Table 4. Fault Codes

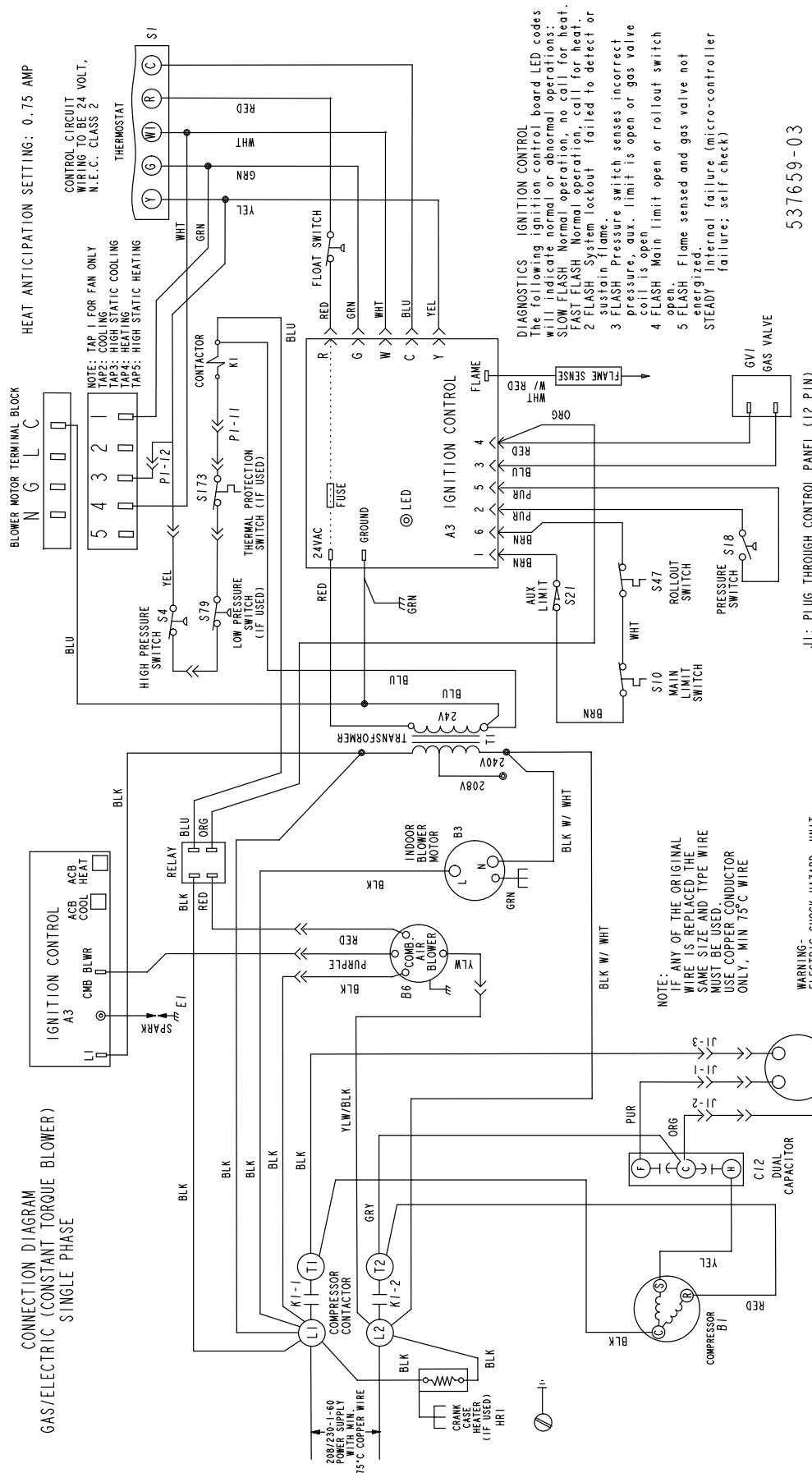
**Table 5. Cooling Performance - Gas/Electric Models**

| 80 DB / 67 WB Deg.<br>Return Air |          | Air Temperature Entering Evaporator Coil, Degree F |     |     |     |     |     |     |      |      |      |      |
|----------------------------------|----------|----------------------------------------------------|-----|-----|-----|-----|-----|-----|------|------|------|------|
| Cooling<br>Input<br>(1000 BTU)   | Pressure | 65°                                                | 70° | 75° | 80° | 85° | 90° | 95° | 100° | 105° | 110° | 115° |
| 24                               | Suction  | 135                                                | 135 | 135 | 136 | 137 | 140 | 143 | 147  | 151  | 157  | 163  |
| 30                               |          | 135                                                | 137 | 139 | 141 | 144 | 146 | 149 | 151  | 154  | 157  | 160  |
| 36                               |          | 136                                                | 138 | 139 | 141 | 143 | 145 | 147 | 149  | 151  | 154  | 156  |
| 42                               |          | 137                                                | 137 | 136 | 137 | 138 | 140 | 142 | 145  | 149  | 154  | 159  |
| 48                               |          | 138                                                | 138 | 139 | 140 | 141 | 142 | 144 | 147  | 150  | 153  | 157  |
| 60                               |          | 130                                                | 132 | 133 | 135 | 137 | 139 | 140 | 143  | 145  | 147  | 149  |
| 24                               | Liquid   | 233                                                | 250 | 268 | 287 | 307 | 329 | 352 | 377  | 402  | 429  | 458  |
| 30                               |          | 242                                                | 259 | 278 | 298 | 319 | 341 | 364 | 390  | 416  | 443  | 472  |
| 36                               |          | 257                                                | 275 | 294 | 315 | 337 | 361 | 387 | 412  | 440  | 469  | 499  |
| 42                               |          | 250                                                | 269 | 288 | 308 | 330 | 353 | 377 | 402  | 429  | 456  | 485  |
| 48                               |          | 268                                                | 285 | 304 | 325 | 347 | 370 | 398 | 422  | 451  | 481  | 512  |
| 60                               |          | 250                                                | 268 | 287 | 308 | 330 | 353 | 378 | 404  | 431  | 460  | 490  |

**Table 6. Blower Performance**

| Model | Blower Tap |                       | SCFM @ External Static Pressure (in w.c.) - No filter, Dry Coil |      |      |      |      |      |
|-------|------------|-----------------------|-----------------------------------------------------------------|------|------|------|------|------|
|       |            |                       | 0.1                                                             | 0.2  | 0.3  | 0.4  | 0.5  | 0.6  |
| 24    | Tap 1      | Fan Only              | 640                                                             | 590  | 545  | 495  | 445  | 385  |
|       | Tap 2      | Cooling (Low Static)  | 820                                                             | 785  | 750  | 715  | 675  | 635  |
|       | Tap 3      | Cooling (High Static) | 960                                                             | 925  | 885  | 850  | 815  | 780  |
|       | Tap 4      | Heating (Low Static)  | SCFM                                                            | 925  | 890  | 865  | 830  | 795  |
|       |            |                       | Rise                                                            | 44   | 46   | 47   | 49   | 51   |
|       | Tap 5      | Heating (High Static) | SCFM                                                            | 1005 | 970  | 940  | 910  | 880  |
|       |            |                       | Rise                                                            | 41   | 42   | 43   | 45   | 46   |
| 30    | Tap 1      | Fan Only              | 670                                                             | 625  | 580  | 535  | 490  | 440  |
|       | Tap 2      | Cooling (Low Static)  | 1020                                                            | 985  | 955  | 920  | 890  | 860  |
|       | Tap 3      | Cooling (High Static) | 1140                                                            | 1105 | 1075 | 1045 | 1015 | 1000 |
|       | Tap 4      | Heating (Low Static)  | SCFM                                                            | 935  | 895  | 860  | 835  | 800  |
|       |            |                       | Rise                                                            | 44   | 45   | 47   | 49   | 51   |
|       | Tap 5      | Heating (High Static) | SCFM                                                            | 1020 | 990  | 955  | 925  | 895  |
|       |            |                       | Rise                                                            | 40   | 41   | 43   | 44   | 46   |
| 36    | Tap 1      | Fan Only              | 795                                                             | 745  | 700  | 645  | 590  | 525  |
|       | Tap 2      | Cooling (Low Static)  | 1250                                                            | 1215 | 1180 | 1145 | 1115 | 1085 |
|       | Tap 3      | Cooling (High Static) | 1390                                                            | 1355 | 1320 | 1285 | 1250 | 1205 |
|       | Tap 4      | Heating (Low Static)  | SCFM                                                            | 935  | 890  | 855  | 815  | 770  |
|       |            |                       | Rise                                                            | 44   | 46   | 48   | 50   | 53   |
|       | Tap 5      | Heating (High Static) | SCFM                                                            | 1050 | 1010 | 970  | 935  | 895  |
|       |            |                       | Rise                                                            | 39   | 40   | 42   | 44   | 46   |
| 42    | Tap 1      | Fan Only              | 775                                                             | 700  | 615  | 535  | 470  | 390  |
|       | Tap 2      | Cooling (Low Static)  | 1460                                                            | 1420 | 1380 | 1340 | 1300 | 1255 |
|       | Tap 3      | Cooling (High Static) | 1600                                                            | 1555 | 1510 | 1470 | 1430 | 1390 |
|       | Tap 4      | Heating (Low Static)  | SCFM                                                            | 1410 | 1370 | 1325 | 1285 | 1240 |
|       |            |                       | Rise                                                            | 39   | 40   | 41   | 42   | 44   |
|       | Tap 5      | Heating (High Static) | SCFM                                                            | 1535 | 1495 | 1555 | 1415 | 1375 |
|       |            |                       | Rise                                                            | 35   | 36   | 37   | 38   | 39   |
| 48    | Tap 1      | Fan Only              | 1065                                                            | 1020 | 965  | 910  | 850  | 790  |
|       | Tap 2      | Cooling (Low Static)  | 1665                                                            | 1630 | 1595 | 1560 | 1530 | 1490 |
|       | Tap 3      | Cooling (High Static) | 1775                                                            | 1735 | 1700 | 1660 | 1605 | 1555 |
|       | Tap 4      | Heating (Low Static)  | SCFM                                                            | 1405 | 1370 | 1325 | 1290 | 1245 |
|       |            |                       | Rise                                                            | 39   | 40   | 41   | 42   | 44   |
|       | Tap 5      | Heating (High Static) | SCFM                                                            | 1515 | 1480 | 1440 | 1405 | 1370 |
|       |            |                       | Rise                                                            | 36   | 37   | 38   | 39   | 40   |
| 60    | Tap 1      | Fan Only              | 1240                                                            | 1190 | 1125 | 1060 | 995  | 940  |
|       | Tap 2      | Cooling (Low Static)  | 1885                                                            | 1840 | 1800 | 1755 | 1715 | 1675 |
|       | Tap 3      | Cooling (High Static) | 1965                                                            | 1920 | 1875 | 1835 | 1785 | 1750 |
|       | Tap 4      | Heating (Low Static)  | SCFM                                                            | 1420 | 1365 | 1315 | 1265 | 1215 |
|       |            |                       | Rise                                                            | 38   | 40   | 41   | 43   | 45   |
|       | Tap 5      | Heating (High Static) | SCFM                                                            | 1570 | 1520 | 1470 | 1420 | 1370 |
|       |            |                       | Rise                                                            | 35   | 36   | 37   | 38   | 40   |

CONNECTION DIAGRAM  
GAS/ELECTRIC (CONSTANT TORQUE BLOWER)  
SINGLE PHASE



537659-03

J1: PLUG THROUGH CONTROL PANEL (12 PIN)

Figure 7. Wiring Diagram – Single Phase CT