

Instruction Sheet

MII1809-1A

Subject: Mounting a drier bracket to avoid the condenser outlet copper pipe broken.

Models: UG20/UG30/UG40/UG50/UG65/UG80

Description:

If the condenser outlet copper pipe broken, we need mount a drier bracket in addition to replace the broken parts and drier. Following table lists the parts number that may need:

Model	Condenser	Dries	Copper pipe	Bracket Drier ASSY Kit
UG20A-251	040002976	8252169	040003001	040006546
UG20A-261				
UG30A-161	040002979		040003007	
UG30A-251				
UG30A-261				
UG40A-251	040002578		040002538	
UG40A-261				
UG50A-161	040002578		040002538	
UG50A-261				
UG50A-251		8252159		
UG65A-251	040002548	8252169	040002554	
UG65A-261			040004663	
UG80A-251	040002548	8252159	040002554	
UG80A-261				

NOTE: The drier bracket kit include these parts:



Replacement Procedure :

Warning

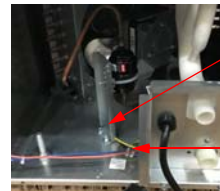
Disconnect the power before servicing!

- 1.If the condenser broken, remove the damaged condenser and replace it. If the condenser is no need to be replaced, go straight to step 2.
- 2.Remove the copper pipe from condenser to drier and the drier.
- 3.Weld the copper pipe to the condenser and drier.
- 4.Fix the mounting base on the bracket with screw A according to the height of the drier.



The fixed hole position of the mounting base is selected according to the height of the drier.

- 5.Punch holes on the support base plate to fix the bracket with two screws B according to the position of the drier.



Punch holes and fix the bracket on the support base plate.

Ground Screw

NOTE: If the bracket interferes with the ground screw, punch another hole for ground screw on the support base plate.

- 6.Tie the drier to the mounting base with a strap.



Tie the drier to the mounting base.